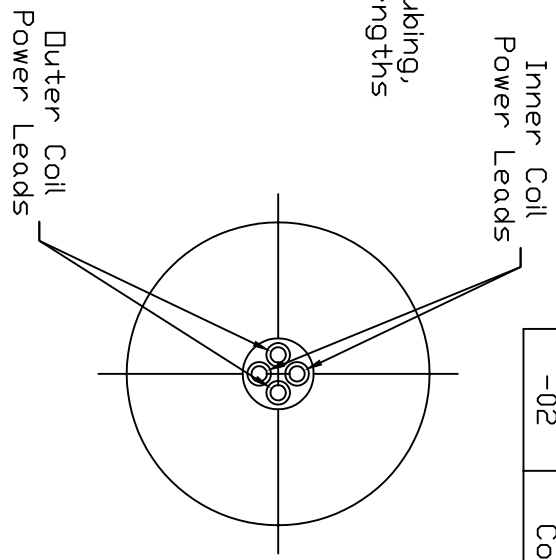
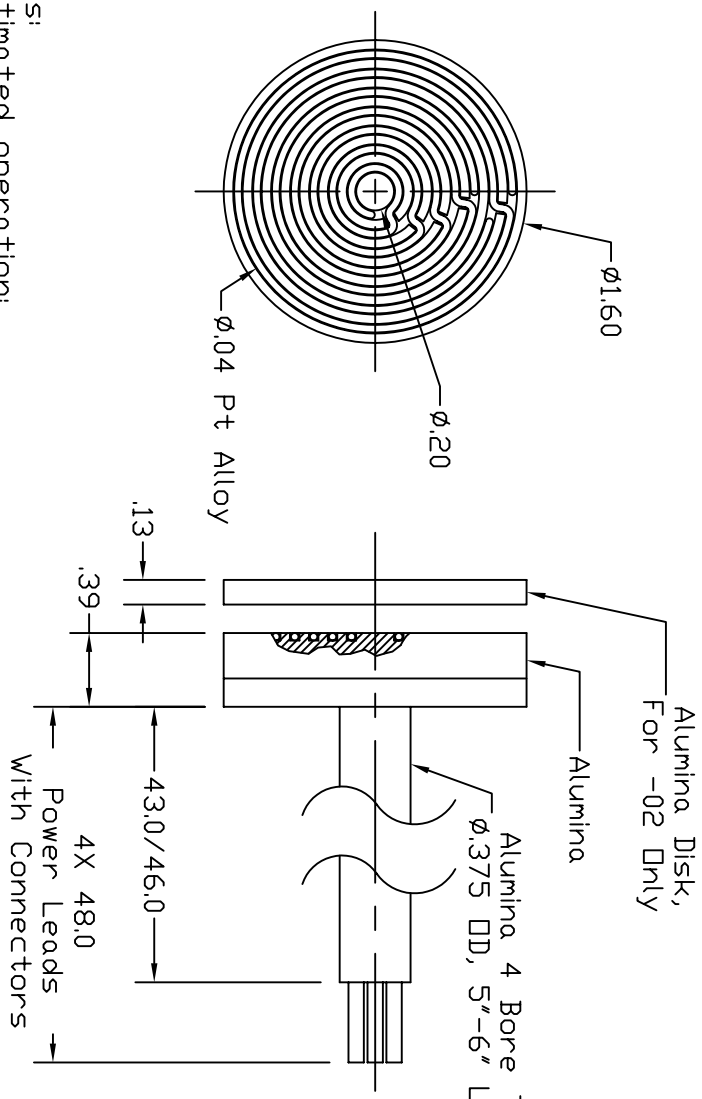


Dash #	Next Assembly
-	-

REVISIONS		
REV	DESCRIPTION	DATE
-01	Exposed	
-02	Covered	

Table A

Dash #	Filament
-01	Exposed
-02	Covered



- Notes:
- Estimated operation:
 - Duter Coil:
 - 2.7V, 20A @ 800°C
 - 3.6V, 24A @ 1000°C
 - 4.5V, 28A @ 1200°C
 - Inner Coil:
 - 3.3V, 20A @ 800°C
 - 4.3V, 24A @ 1000°C
 - 5.4V, 28A @ 1200°C
 - Heater Puck is held together with wire ties.

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UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XXX = ±.005 XX = ±.020
XXXX = ±.0005
FINISH 63 MICRONS
ANGLES 0 DEGREE ±30 MINUTES
EDGES AND CORNERS .065 R MAX

MATERIAL -

DO NOT SCALE DRAWING

Qty.	Part #	Description	Item #
1	103913	Ø1.60 Heater Assembly	1

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BY DATE

ENGR M.Curtis 12/18/06

SIZE A Cage Code DWG. NO. 103890 REV 3
A 1VAN4

THIRD ANGLE PROJECTION SCALE: 1x SHEET: 1/1