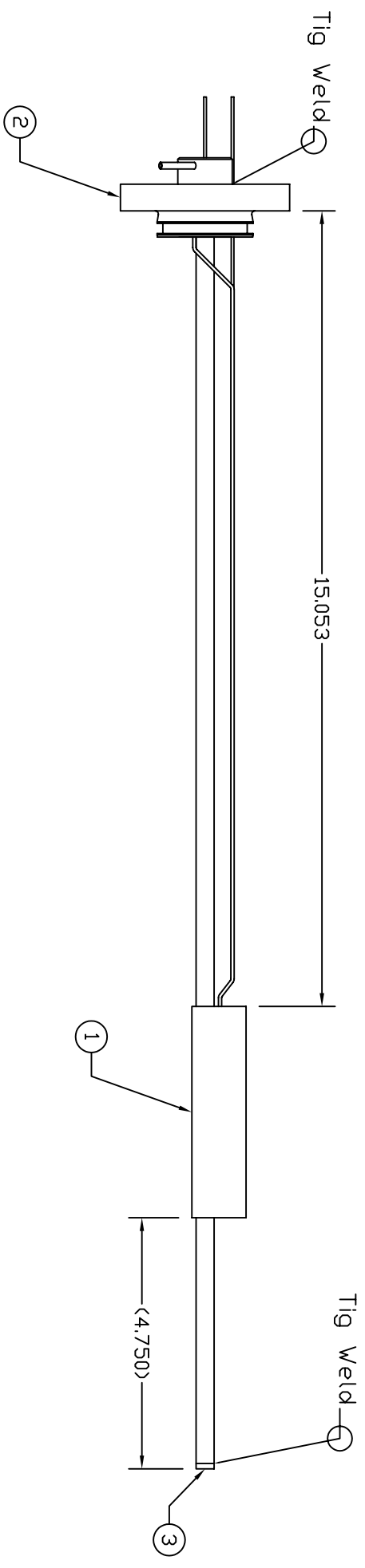


Dash # Next Assembly

DWG. NO. 101824

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



Notes:
1. All tig welds to be leak tight.

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UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XXXX = ±.005 XX = ±.020
FINISH 63 MICRONDICHES
ANGLES 0 DEGREE ±30 MINUTES
EDGES AND CORNERS .005 R MAX

MATERIAL
-

DD NOT SCALE DRAWING

Qty.	Part #	Description	Item #
1	101816	Tube Plug	3
1	101829	Flange Sub-Assembly	2
1	101826	Ion Source Sub-Assembly #2	1

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BY DATE
M.Curtis 1/31/02

Ion Source Assembly

SIZE A FSCN ND. DWG. ND. 101824 REV -

THIRD ANGLE PROJECTION SCALE: 0.35X SHEET: 1/1