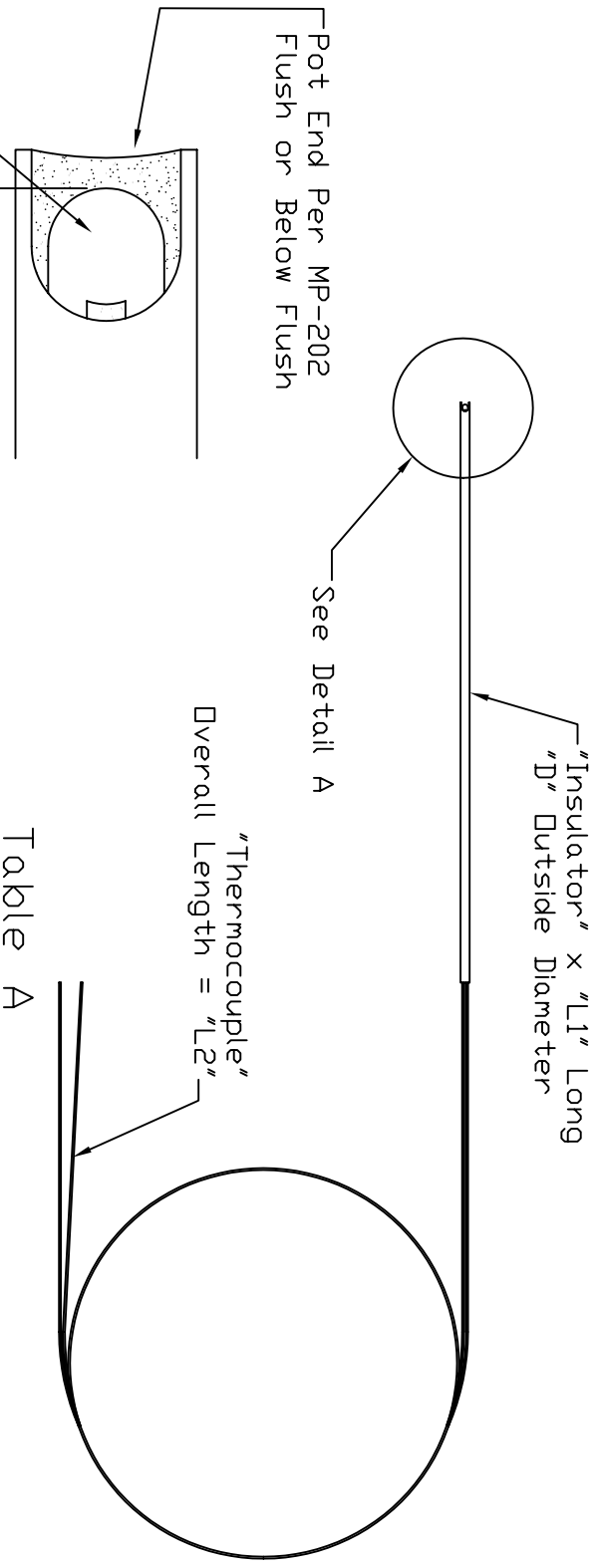


REVISIONS

REV	DESCRIPTION	DATE	APPROVED
3	Add -06	6/28/02	MC
A	Add part number to -05.	5/7/04	MC



Thermocouple Bead

.015±.010

Pot End Per MP-202  
Flush or Below Flush

See Detail A

"Thermocouple"  
Overall Length = "L2"

Table A

Dash #	"L1"	"L2"	"Insulator"	"Thermocouple"	"D"
-01	1.50	60	ADB-094025	TC-NONE-K24X60-STR	0.094
-02	6.00	60	ADB-094025	TC-NONE-K24X60-STR	0.094
-03	0.50	60	ADB-094025	TC-NONE-K24X60-STR	0.094
-04	0.75	60	ADB-125040	TC-NONE-K24X60-STR	0.125
-05	0.90	24	102577	TC-NONE-K40X24-STR	-
-06	2.60	60	ADB-094025	TC-NONE-K24X60-STR	0.094

Notes:  
1. Detail A  
Scale: 10x

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UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
.XXX = ±.005 .XX = ±.020  
XXXX = ±.005  
FINISH 63 MICRONDICES  
ANGLES 0 DEGREE ±30 MINUTES  
EDGES AND CORNERS .005 R MAX

MATERIAL  
Noted

DO NOT SCALE DRAWING

**HeatWave Labs, Inc.**

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Website: www.ca.thode.com

Thermocouple

BY	DATE
ENGR M.Curtis	6/8/01

SIZE FSCN NO. DWG. NO. 101689

THIRD ANGLE PROJECTION SCALE: 0.5X SHEET: 1/1

REV A