

Dash #	Next Assembly
-	-

REV	DESCRIPTION	DATE	APPROVED
E	Redrawn on ACAD.	4/22/03	MC
F	Added hole at location 1.200.	3/11/08	MC
F1	Added dash numbers, original is -01.	4/15/11	MC

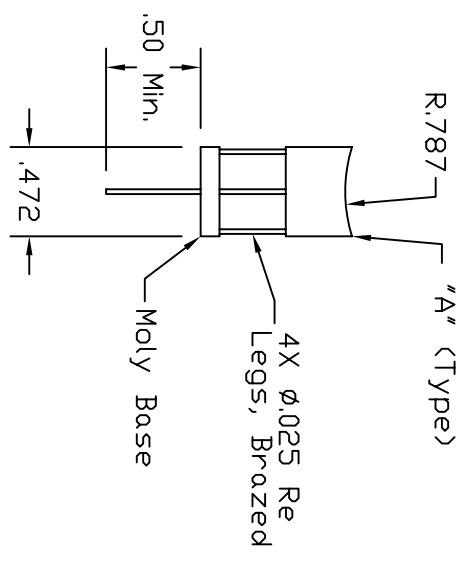


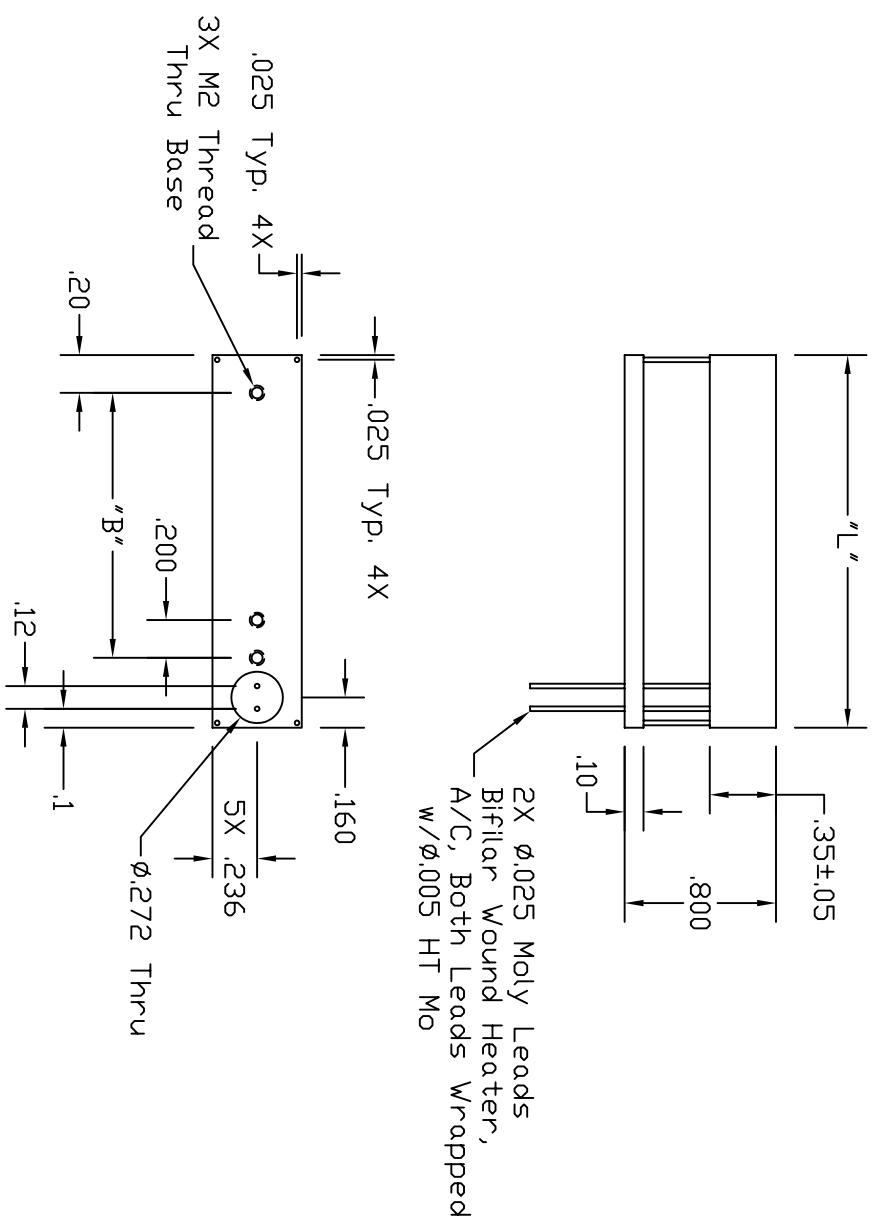
Table A

Dash #	"B"	"L"	"A" (Type)
-01	1.400	1.969	53280 M
-02	3.368	3.937	61280

- Notes:
1. Use no magnetic materials.
 2. Heater: < 10 VAC @ 1100°C
 3. Typical bell jar data (kare):

-01:
 9.85V, 13.20A @ 1000°C
 12.34V, 14.83A @ 1100°C
 R_c = 0.11 Ohms
 -02:
 TBD

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UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 .XXX = ±.005 .XX = ±.020
 .XXXX = ±.0005
 FINISH 63 MICRONS
 ANGLES 0 DEGREE ±30 MINUTES
 EDGES AND CORNERS .005 R MAX

MATERIAL
 Noted

DD NOT SCALE DRAWING

Qty.	Part #	Description	Item #
		1.969 X .472 X .787 R Cathode Assembly	

HeatWave Labs, Inc.
 195 Aviation Way, Suite 100 (831) 722-9081
 Watsonville, Ca. 95076 Fax: (831) 722-5491
 Website: www.cathode.com

BY	DATE
ENGR	7/6/99

Was SK070699

SIZE	Cage Code	DWG. NO.	REV
A	1YAN4	101437	F1

THIRD ANGLE PROJECTION SCALE: 1x SHEET: 1/1